

# VCF 850 Series

Date	Corrections				Corrections Reason
	Page	Contents	AS-IS	TO-BE	
2016-02-25		Version	151205SU	160225SU	
	20p	Machine Specifications › Cutting feedrate › X, Y, Z axes	m/min(ipm) 20000 (787401.6)	mm/min(ipm) 20000 (787.4)	Error change
2015-12-08	10p	Standard / Optional Specifications › 40. Table size	3500 [2500] x 870 mm	2500 [3500] x 870	Error change
	20p	Machine Specifications › Table › Table size	3500 x 870 [2500 x 870] (137.8 x 34.3 [98.4 x 34.3])	2500 x 870 [3500 x 870] (98.4 x 34.3 [137.8 x 34.3])	Error change
	20p	Machine Specifications › Machine Dimensions › Width	5440 (214.2)	4440(174.8) [5440(214.2)]	Error change
	28p	Machine Specifications › Dimensions (H x L x W)	3205 x 3795 x 5440 (126.1 x 149.4 x 214.2)	3205 x 3795 x 4440 [5440] (126.1 x 149.4 x 178.8 [214.2])	Error change
2015-09-23		Version	150914SU	150923SU	
	9p	Machining Performance	-	*The results, indicated in this catalogue are provides as example. They may not be obtained due to differences in cutting conditions and environmental conditions during measurement	add
	10p	Standard / Optional Specifications › 42. AIR BLOWER	Standard	Optional	change
2015-09-14		Version	150909SU	150914SU	
	5p	Axis system	Cooling System for High Accuracy	Cooling System for High Accuracy*	
2015-09-09		Version	150729SU	150908SU	
	5p	Axis system	Feed Axes	Axis system	modify a word
	6p	Spindle	Feed Axis	Axis	modify a word
	6p	Spindle	Speed rpm	Speed r/min	modify a word